

Tender No. : 2/PE162103/8  
Item : M S Drum

---

**SPECIFICATION OF M S DRUM FOR PACKING M.D.U:**

200 Liters Nominal capacity Barrel open top made from 18G (125 mm thick CRCA Sheet). Body seam shall be electrically resistance welded and bottom end double seam shall incorporate seaming compound. The complete open top end of drum shall be curled suitably and shall be provided with a loose lid secured by a locking ring with nut and bolt. The body shall be provided with two expanded rolling hoops. The curling portion of lid shall be provided with a soft rubber ring gasket held in position by adhesive. The drum and lid shall be externally finished with one coat of air drying synthetic enamel paint preferably DA grey as per IS-5682/1970.

The Barrels shall be manufactured as per IS specification no. IS: 13997:1994, Grade 'A'

The ring gasket shall be in fitted condition in the lid at the time of dispatch of drums. If the gaskets are supplied loose condition without fittings on the lid the whole consignment of drum shall be rejected.

\*\*\*\*\*